

Garant

HSS boring bar AH.. SVJCR 142°, for indexable inserts VC., right-hand, Shank Ø / insert size: 20/11mm


Order data

Order number	261330 20/11
GTIN	4045197653963
Item class	21T

Technical description

Insert size	11 mm
Head length L_1	38 mm
Neck width L_4	12 mm
ISO code toolholder	AH20Q SVJCR/L11
suitable indexable insert	VC.. 1103..
Centre offset L_3	4.6 mm
Minimum pre-drill $\varnothing D_{\min}$	25 mm
Pack of insert screws	269028 7
Overall length L	180 mm
Clamping height L_2	19 mm
Setting angle κ	142 degrees
Shank $\varnothing D_s$	20 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5xD
Tool material	HSS

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 7	269028 7
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8	674248 TX8